



Issue date March 1, 2015

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Safety Data Sheet

SDS ID# 4097

Section 1. IDENTIFICATION

1.1. Product identifier

Product form : Mixture

Product name : Ethylene Oxide (0.0001%-0.01%) in Nitrogen

1.2. Relevant identified uses of the substance or mixture and uses advised against

Product use : Calibration gas/Bumptest gas/Function test gas

1.3. Details of the supplier of the safety data sheet

Intermountain Specialty Gases
520 N. Kings Road
Nampa, ID 83687
Telephone 1-208-466-9425 or Toll free 1-800-552-5003
Fax 1-208-466-9144
www.isgases.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300

Section 2. HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification GASES UNDER PRESSURE - Compressed gas
Simple asphyxiant - Yes

2.2. Label elements

Hazard pictograms



Signal word : WARNING

Hazard statements : H280 - CONTAINS GAS UNDER PRESSURE; MAY EXPLODE IF HEATED
: OSHA-H01 - MAY DISPLACE OXYGEN AND CAUSE RAPID SUFFOCATION.
: OSHA - PG01 - DO NOT REMOVE THIS PRODUCT LABEL

Precautionary statements

| | |
|--------------|---|
| [General] | : Read and follow all Safety Data Sheets (SDS's) before use. Read label before use. Keep out of reach of children. If medical advice is needed, have a product container or label at hand. Use equipment rated for cylinder pressure. |
| [Prevention] | : P202 - Do not handle until all safety precautions have been read and understood : P308+P313 - If exposed or concerned: Get medical advice/attention. : P271+P403- Use only outdoors or in a well-ventilated area |
| [Response] | : P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing. : P313 - Get medical advice/attention. |
| [Storage] | : CGA-PG02 - Protect from sunlight when ambient temperature exceeds 52°C (125°F) |
| [Disposal] | : Dispose of content and/or container in accordance with local, regional, national, and/or international regulations. |

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity

No data available

Section 3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substance

Not applicable

3.2. Mixture

| Name | Product Identifier | % |
|----------------|--------------------|----------------|
| Nitrogen | (CAS No) 7727-37-9 | 0.990 - 0.9999 |
| Ethylene Oxide | (CAS No) 75-21-8 | 0.0001 - 0.01 |

Section 4. FIRST AID MEASURES

4.1. Description of first aid measures

| | |
|--------------|--|
| General | : IF exposed or concerned: Get medical advice/attention. |
| Inhalation | : Remove to fresh air and keep at rest in a position comfortable for breathing. If breathing has stopped, give artificial respiration or oxygen by trained personnel. If victim feels unwell, seek medical advice. |
| Skin contact | : Immediately flush with copious amount of water for at least 15 minutes. |
| Eye contact | : Immediately flush with copious amount of water for at least 15 minutes. |
| Ingestion | : Ingestion is not considered a potential route of exposure, refer to the inhalation section. |

4.2. Most important symptoms/effects, acute and delayed

Acute

| | |
|--------------|---|
| Inhalation | : May displace oxygen and cause rapid suffocation. |
| Skin contact | : Contact with rapidly expanding gas may cause burns or frostbite. |
| Eye contact | : Contact with rapidly expanding gas may cause burns or frostbite. |
| Ingestion | : Ingestion is not considered a potential route of exposure, refer to the inhalation section. |

| | |
|---|--|
| Frostbite | : Thaw frosted parts with lukewarm water. Do not rub affected areas. Get immediate medical advice/attention. |
| Symptoms/injuries upon intravenous administration | : Not known |
| Chronic symptoms | : Adverse effects not expected from this product. |
| Delayed | : Adverse effects not expected from this product. |

4.3. Indication of any immediate medical attention and special treatment needed

If victim feels unwell, seek medical advice. If breathing is difficult, give artificial respiration or oxygen by trained personnel.

Section 5. FIREFIGHTING MEASURES

5.1. Extinguishing media

| | |
|--------------------------------|---|
| Suitable extinguishing media | : Use extinguishing media appropriate for surrounding fire. |
| Unsuitable extinguishing media | : None known |

5.2. Special hazards arising from the substance or mixture

| | |
|------------------|---|
| Fire hazard | : The product is not flammable |
| Explosion hazard | : Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns and injuries. |
| Reactivity | : None known. |

5.3. Advice for fire-fighters

| | |
|--------------------------------|---|
| Firefighting instructions | : In case of fire: Evacuate all personnel from the danger area. Stop the leak and flow of gas before extinguishing fire, if safe to do so. If this is not possible, withdraw from area and allow fire to burn. Fight fire remotely due to the risk of explosion. Use water spray or fog for cooling exposed containers. Let the fire burn. Avoid inhalation of material or combustion by-products. Stay upwind and keep out of low areas. Exercise caution when fighting any chemical fire. |
| Protection during firefighting | : Standard protective clothing and equipment (e.g., Self Contained Breathing Apparatus, SCBA) for fire fighters. Do not enter fire area without proper protective equipment, including respiratory protection. |

Section 6. ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

| | |
|------------------|--------------------------------|
| General measures | : Ensure adequate ventilation. |
|------------------|--------------------------------|

6.1.1. For non-emergency personnel

| | |
|----------------------|--|
| Protective equipment | : Wear protective equipment consistent with the site emergency plan. |
| Emergency procedures | : Escape the danger area by the closest safe route. Close doors and windows of adjacent premises. Keep containers closed. Mark the danger area. Seal off low-lying areas. Keep upwind. |

6.1.12. For emergency responders

| | |
|----------------------|---|
| Protective equipment | : Standard protective clothing and equipment (e.g., Self Contained Breathing Apparatus) for fire fighters. Equip cleanup crew with proper protection. |
| Emergency procedures | : Evacuate and limit access. Ventilate area. See information above "For non-emergency personnel". |

6.2. Methods and material for containment and cleaning up

| | |
|-------------------------|---|
| For containment | : Immediately contact emergency personnel. Try to stop gas leak if safe to do so. |
| Methods for cleaning up | : Dispose of content and/or container in accordance with local, regional, national, and/or international regulations. |

Section 7. HANDLING AND STORAGE

7.1. Precautions for safe handling

| | |
|---------------------------------|--|
| Precautions for safety handling | : Pressurized container: Do not pierce or burn, even after use. Use equipment rated for cylinder pressure. Do not handle until all safety precautions have been read and understood. Use only outdoors or in a well-ventilated area. Avoid contact with eyes, skin and clothing. Avoid breathing gas. Protect cylinders from physical damage; do not drag, roll, slide, or drop. |
| Hygiene measures | : Do not eat, drink or smoke when using this product. |

7.2. Conditions for safe storage, including any incompatibilities

| | |
|------------------------|---|
| Technical measures | : None known. |
| Storage conditions | : Do not expose to temperatures exceeding 52°C (125°F). Store locked up. Keep containers closed when not in use. Protect cylinder from physical damage. Store and use away from heat, sparks, open flame or any other ignition source. Store in well ventilated area. |
| Incompatible products | : None known. |
| Incompatible materials | : None known. |

Section 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Nitrogen (7727-37-9)

| OSHA PEL | | Cal/OSHA PEL | NIOSH REL | ACGIH 2015 TLV |
|-----------------|-------------------|--|---|--|
| | | (as of 4/26/13) | (as of 4/26/13) | |
| ppm | mg/m ³ | 8-hour TWA (ST) STEL (C) Ceiling | up to 10-hour TWA (ST) STEL (C) Ceiling | 8-hour TWA (ST) STEL (C) Ceiling |
| Not established | Not established | Not established | Not established | Simple asphyxiant |

Ethylene oxide (75-21-8)

| OSHA PEL | | Cal/OSHA PEL | NIOSH REL | ACGIH 2015 TLV |
|----------------------|-------------------|--|---|--|
| | | (as of 4/26/13) | (as of 4/26/13) | |
| ppm | mg/m ³ | 8-hour TWA (ST) STEL (C) Ceiling | up to 10-hour TWA (ST) STEL (C) Ceiling IDLH | 8-hour TWA (ST) STEL (C) Ceiling |
| 1 ppm | n/a | 1 ppm (ST) 5 ppm | <0.1 ppm | 1 ppm |
| see 29 CFR 1910.1047 | | | (C) 5 ppm [10 min/day] | |

8.2. Appropriate engineering controls

| | |
|-------------------------------|---|
| Engineering measures/controls | : Provide adequate general and local exhaust ventilation. Systems under pressure should be regularly check for leakages. Ensure exposure is below occupational exposure limits. Oxygen detectors should be used when asphyxiating gases may me released. Consider work permit system e.g. for maintenance activities. |
|-------------------------------|---|

8.3. Individual protection measures

| | |
|---------------------------------|--|
| Hand protection | : Wear working gloves when handling gas containers. 29CFR 1910.138: Hand Protection. |
| Eye protection | : Wear safety glasses with side shields. 29 CFR 1910.133: Eye and Face Protection. |
| Skin and body protection | : Wear suitable protective clothing, e.g.-Lab coats, coveralls or flame resistant clothing. |
| Respiratory protection | : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. |
| Thermal hazard protection | : None necessary during normal and routine operations. |
| Environmental exposure controls | : Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment. |
| Other information | : Wear safety shoes while handling containers. 29 CFR 1910.136: Foot Protection |

Section 9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Exposure controls

| | |
|---------------------------|-----------------------------------|
| Appearance | : Clear, colorless gas. |
| Physical state | : Gas |
| Color | : Colorless |
| Odor | : Sweet |
| Odor threshold | : No data available |
| pH | : No data available |
| Freezing point | : No data available |
| Flash point | : No data available |
| Evaporation rate | : No data available |
| Flammability (solid, gas) | : Not Flammable - not combustible |
| Upper flammability | : Not Flammable - not combustible |
| Lower flammability | : Not Flammable - not combustible |
| Relative density | : No data available |
| Solubility | : No data available |
| Partition coefficient | : No data available |
| Auto-ignition temperature | : No data available |
| Decomposition temperature | : No data available |
| Viscosity | : Not applicable |

| | Ethylene Oxide | Nitrogen | | | |
|--------------------------|--------------------|-------------------------------|--|--|--|
| Molecular weight (grams) | 44.05 | 28.013 | | | |
| Boiling point | 10.7 °C | -196 °C | | | |
| Vapor pressure | 1.46 atm @ 20°C | Above critical temperature | | | |
| Vapor density at 20°C | 0.882 g/ml | 0.97 | | | |
| Relative gas density | n/a | 1.153 | | | |
| Critical Temperature | n/a | -146.9 °C | | | |

Section 10. STABILITY AND REACTIVITY

10.1. Reactivity

No reactivity hazard other than the effects described below.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

10.4. Conditions to avoid

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

10.5. Incompatible materials

None known

10.6. Hazardous decomposition products

None known

Section 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Nitrogen (7727-37-9)

LC50 inhalation rat (ppm) 410,000 ppm/4h

Ethylene oxide (75-21-8)

LC50 oral rat (mg/l) 72 mg/kg

LC50 inhalation rat (ppm) 1,460 ppm/4 hours

11.1. Information on routes of exposure

Inhalation : May displace oxygen and cause rapid suffocation.
Skin contact : Adverse effects not expected from this product
Eye contact : Adverse effects not expected from this product
Ingestion : Ingestion is not considered a potential route of exposure

11.2. Symptoms related to physical, chemical and toxicological characteristics

Symptoms Simple asphyxiant. May cause suffocation by displacing the oxygen in the air. Exposure to oxygen-deficient atmosphere ($\leq 18\%$) may cause dizziness, drowsiness, nausea, vomiting, excess salivation, diminished mental alertness, loss of consciousness and death. Exposure to atmospheres containing 8-10% or less oxygen will bring about unconsciousness without warning and so quickly that the individuals cannot help or protect themselves. Lack of sufficient oxygen may cause serious injury or death.

11.3. Delayed and immediate effects

Skin corrosion/irritation : Contact with rapidly expanding gas may cause burns or frostbite.
Serious eye damage/irritation : Contact with rapidly expanding gas may cause burns or frostbite.
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
Developmental Toxicity : Not classified
Specific target organ toxicity (single exposure) : Not classified
Specific target organ toxicity (repeated exposure) : Not classified
Aspiration hazard : Not classified
Not applicable for gases and gas-mixtures

11.4. Carcinogenic effects

Ethylene oxide (75-21-8)

IARC group 1 - Carcinogenic to humans
NTP Status 1 - Evidence of Carcinogenicity, 2 - Known Human Carcinogens

Section 12. ECOLOGICAL INFORMATION

12.1. Aquatic Toxicity

Ethylene oxide (75-21-8)

LC50 Fish 1 73 - 96 mg/l (Exposure time: 96 hours - Species: Cyprinus carpio)
EC50 Daphnia 1 137 - 300 mg/l (Exposure time: 48 hours - Species: Daphnia magna)

12.2. Persistence and degradability

No information available for the product

12.3. Bioaccumulative potential

Ethylene oxide (75-21-8)

Log Pow -0.3
Bioaccumulative potential No ecological damage caused by this product

12.4. Mobility in soil

No information available for the product

12.5. Other





No information available for the product

Section 13. DISPOSAL CONSIDERATIONS

13.1. Disposal methods

Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

Section 14. TRANSPORTATION INFORMATION

| | US DOT | TDG | IMDG | IATA |
|-----------------------------------|--|--|---|--|
| UN # | UN 1956 | UN 1956 | UN 1956 | UN 1956 |
| Proper shipping name | Compressed gas, n.o.s. (Nitrogen, Ethylene Oxide) | Compressed gas, n.o.s. (Nitrogen, Ethylene Oxide) | Compressed gas, n.o.s. (Nitrogen, Ethylene Oxide) | Compressed gas, n.o.s. (Nitrogen, Ethylene Oxide) |
| Transport hazard class(es) | 2.2  | 2.2  | 2.2  | 2.2  |
| Packing group | - | - | - | - |
| Environment | No. | No. | No. | No. |

Section 15. REGULATORY INFORMATION

15.1. US Federal regulations

SARA 311/312 hazard categories

Acute Health : No
 Chronic Health : No
 Fire : No
 Pressure : Yes
 Reactive : No

SARA Title III Notifications and Information: Listed under the accident prevention provisions of section 112 (r) of the Clean Air Act (CAA) with a threshold quantity (TQ) of 10,000 pounds.

Sara Section 302 Threshold Planning 1000 pounds
 Quantity (TPQ)

SARA Section 313 - Emission Reporting 0.10%

| | |
|--------------|-----------------------------------|
| SARA 311/312 | Sudden Release of Pressure Hazard |
|--------------|-----------------------------------|

15.2. US State regulations

Nitrogen (007727-37-9)

U.S. - Massachusetts - Right To Know List

U.S. - Minnesota - Right To Know Hazardous Substance List

U.S. - New Jersey - Right To Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right To Know) List

Ethylene oxide (75-21-8)

| U.S. - California - Proposition 65 - Carcinogens List | U.S. - California - Proposition 65 - Developmental Toxicity | U.S. - California - Proposition 65 - Developmental Toxicity | U.S. - California - Proposition 65 - Developmental Toxicity | No significance risk level (NSRL) |
|---|---|---|---|-----------------------------------|
| Yes | Yes | Yes | Yes | 2 ug/day |

Ethylene oxide (75-21-8)

U.S. - Massachusetts - Right To Know List

U.S. - New Jersey - Right To Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right To Know) List

U.S. - Pennsylvania - RTK (Right To Know) Environmental Hazard List

U.S. - Pennsylvania - RTK (Right To Know) Special Hazardous Substances

Section 16. OTHER INFORMATION

Date of issue/Date of revision : New SDS 3/1/2015

Revision Note : Initial release

Hazardous Material Information System (USA)

Hazard Scale : 0 = Minimal/ 1 = Slight/ 2 = Moderate/ 3 = Serious/ 4 = Severe

Health : 0

Fire : 0

Physical hazards : 3

Key/Legend

SARA Superfund Amendments and Reauthorization Act
 OSHA Occupational Safety and Health Administration
 DOT Department of Transportation
 TSCA Toxic Substance Control Act

| | |
|---------|---|
| NTP | National Toxicology Program |
| ACGIH | American Conference of Governmental Industrial Hygienists |
| PEL | Permissible Exposure Limit |
| STEL | Short Term Exposure Limit |
| TLV | Threshold Limit Value |
| TDG | Transportation of Dangerous Goods |
| CAS | Chemical Abstracts Service |
| CERCLA | Comprehensive Environmental Response, Compensation, and Liability Act |
| IATA | International Air Transport Association |
| IMDG | International Maritime Dangerous Goods |
| TWA | Time Weighted Average |
| Prop | Proposition |
| ATE | Acute Toxicity Estimate |
| Repr. 2 | Reproductive toxicity Category 2 |

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